

ISO 2339

Taper pins, unhardened



Standard	ISO 2339		
Product Type	Specifies the characteristics of products with metric dimensions and nominal diameters from 0,6 mm up to and including 50 mm; includes specifications with reference to International Standards; gives an example for the designation.		
Material	Carbon Steel		
Surface Finish	Zinc Plated, Plain		
Size Range	0.6 - 50	Length Range	2-200 mm
Thread	ISO metric coarse pitch		

BASIS OF SPECIFICATION	WHICH STANDARD GOVERNS WHAT
Dimensions to	ISO 2339:1986

DIMENSIONAL DATA - SIZES WE SUPPLY		ALL DIMENSIONS PER THE STANDARD	
d Diameter - mm	a Chamfer - mm	d Diameter - mm	a Chamfer - mm
0.6	0.08	6	0.8
0.8	0.1	8	1
1	0.12	10	1.2
1.2	0.16	12	1.6
1.5	0.2	16	2
2	0.25	20	2.5
2.5	0.3	25	3
3	0.4	30	4
4	0.5	40	5
5	0.63	50	6.3

TECHNICAL SPECIFICATIONS	
Surface Finish	Zinc Plated, Plain

INSPECTION DOCUMENTS WE CAN ISSUE

EN 10204 3.1 material certificate	Can be included when agreed in the order.
Dimensional inspection report	Can be provided for the agreed inspection scope.
Certificate of conformity	Can be issued against the confirmed order requirements.
Mechanical test report	Available when the required tests are agreed before production.
Chemical analysis report	Available when the material verification scope is agreed.
Coating inspection report	Can record the coating checks agreed for the order.

REFERENCES & NOTES

Note: Dimensional values follow the selected execution standard. Material properties and batch test results are included only when declared or supported by the applicable certificate or test report.