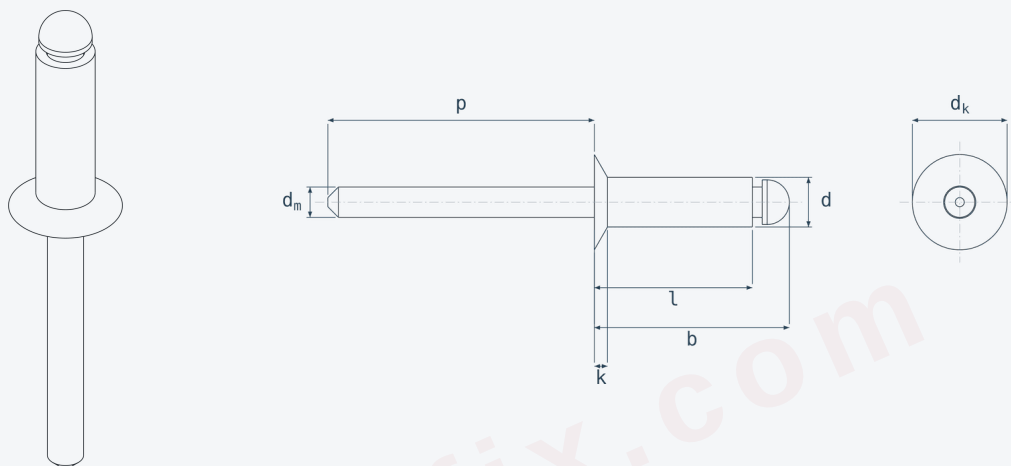


ISO 15984 Open End Blind Rivet, A2/A2, Countersunk Head

**STANDARD**

ISO 15984 Open end blind rivets, countersunk head - A2/A2

THREAD

ISO metric coarse pitch

SIZES

3 - 5 · lengths 6 – 18 mm

MATERIAL

Stainless Steel

SURFACE

Passivated, Plain

Dimensions follow the standard named on this sheet. Material properties and batch test results come with the order's certificate or test report.

BASIS OF SPECIFICATION**DIMENSIONS**

ISO 15984:2002

DIMENSIONS

mm · ISO 15984

d	d max	d min	dk	dk_{min}	k_{nom.}	dm max	p min	b max	dh1_{min}	dh1_{max}
3	3.08	2.85	6.3	5.4	1.3	2.05	25	4	3.1	3.2
3.2	3.28	3.05	6.7	5.8	1.3	2.15	25	4	3.3	3.4
4	4.08	3.85	8.4	6.9	1.7	2.75	25	4.5	4.1	4.2
4.8	4.88	4.65	10.1	8.3	2	3.2	27	5	4.9	5
5	5.08	4.85	10.5	8.7	2.1	3.25	27	5	5.1	5.2

d max body diameter max

d min body diameter min

dk head diameter

k nominal head height

dm max mandrel diameter max

p min mandrel length min

b max blind length addition

dh1 clearance hole

DOCUMENTS

EN 10204 3.1 material certificate, dimensional inspection report and mechanical test report, on request.